SINGER KNITTING MACHINES

Jumpers and Cardigans: Raglan Sleeves



CLASSIC Series 5

8 PLY

OTHER SINGER CLASSIC SERIES BOOKS AVAILABLE

1	Jumpers and Cardigans	Sizes 19" - 46" Chest	Raglan 5 Ply
2	" " "	" " " "	Set-in 5 Ply
3	" " "	" " " "	Raglan 4 Ply
4	" " "	" " " "	Set-in 4 Ply
5	" " "	" " " "	Raglan 8 Ply
6	Pants and Skirts	Sizes 20" - 31" Waist	5 Ply
7	Jumpers and Cardigans	Sizes 19" - 46" Chest	Raglan 3 Ply
8	" " "	" " " "	Set-in 3 Ply
9	Dresses	Sizes 19" - 40" Chest	Raglan 5 Ply
10	"	" " " "	Set-in 5 Ply
11	Dresses and Skirts	Sizes 19" - 40" Chest	Raglan 3 Ply
12	" "	" " " "	Set-in 3 Ply
13	Socks, Seamed and Circular	Sizes 4" - 11" Foot	3, 4 and 5 Ply
14	Jumpers and Cardigans	Sizes 16" - 20" Chest	3 and 5 Ply
15	Vests — Plain and Buttoned	Sizes 19" - 46" Chest	3 and 5 Ply
	3 4 5 6 7 8 9 10 11 12 13	2 " " " " " " " " " " " " " " " " " " "	2

INDEX

Tensions			Page	4	
Measurem	nents		Page	4	
Basic Me	asurements		Page	5	
Decreasin	ng -		Page	5	
Hems			Page	5	
Ribbing			Page	5	
Buttonhol	les .		Page	6	
Quantities	5		Page	6	
Jumper	Back		Page	8	
	V Neck		Page	9	
	Round Neck	8740	Page	10	
	Polo Neck		Page	10	
	Long Sleeves		Page	11	
Jumper	Neckbands		Page	12	13
Cardigan	Back		Page	15	
	V Neck		Page	16	
	Round Neck		Page	17	
	Long Sleeves		Page	18	
Cardigan	Neckbands		Page	19	20
Completio	n of Garments		Page	21	

SINGER RAGLAN FASHIONS USING PATONS TOTEM OR TREASURE - 8 PLY

These raglan sleeved garments have been designed for all Singer Knitting Machines. The designs for children and adults cover cardigans with round or V necks and jumpers with round, polo or V necks.

This book has been designed for beginners. However, more advanced knitters may like to add their own variations with stripes or bands of fairisle.

NOTE: Tuck or weaving stitch designs are not suitable.

To ensure the success of your knitting, the first part of this book has been devoted to advice on tensions, measurements, hems and ribs, fashion decreasing, buttonholes and quantities of yarn required.

Tensions

These garments have been designed for Patons Totem or Treasure 8 ply wool. In order to match the sizes shown in this book it is essential to produce the correct tension. The correct stocking stitch tension is:—

24 stitches to 10 cm

32 rows to 10 cm

For all Singer machines we suggest Tension 10 — however, as each machine varies it is advisable to check your tension. Various colours and flecks can also affect the tension.

To check tension: Knit a sample with 50 stitches on a tension one point below suggested tension, e.g., 9.2 — knit 50 rows and mark work — then change to %.10 and knit 50 rows. Remove the sample from the machine and leave for at least 12 hours before measuring.

If difficulty is found in knitting 8 ply it will be overcome by waxing the wool — this is done by allowing wool to pass over a piece of paraffin wax whilst winding and by hanging sufficient weights onto the knitting.

Measurements

We have used average measurements; however, individual requirements may need the lengths to be altered. At the point for alteration the instructions have been marked "adjust here". For shorter lengths deduct 8 rows for each 2.5 cm and for longer lengths add 8 rows for each 2.5 cm.

If altering lengths, remember to alter all body pieces and both sleeves if required. For cardigans the bands will also need alteration.

Basic Measurements

JUMPERS											
SIZES		A	В	C	D	E	F	G	Н	1	J
Chest measurements	cm inch	48 19	56 22	63 25	71 28	79 31	86 34	94 37	102	109 43	117 46
Garment measurements	cm inch	53 21	61 24	69 27	76 30	84 33	91 36	99 39	107 42	114 45	122 48
Length from back neck	cm inch	28 11	34 13½	39 15½	44 17½	50 19½	60 23½	61 24	62 24½	66 26	67 26½
Sleeve length long	cm	17 6½	28 11	33 13	38 15	41 16	43 17	43 17	43 17	46 18	46 18
Sleeve length short	cm inch	5 2	6 2½	6 2½	6 2½	6 2½	8	8	8	8	8
CARDIGANS											
SIZES		A	В	C	D	E	F	G	Н	1	J
Chest measurements	cm inch	48 19	56 22	63 25	71 28	79 31	86 34	94 37	102 40	109 43	117 46
Garment measurements	cm inch	56 22	63 25	71 28	79 31	86 34	94 37	102 40	109 43	117 46	124 49
Length from back neck	cm inch	29 11½	36 14	41 16	46 18	51 20	61 24	62 24½	63 25	65 26½	67 26½
Sleeve length long	cm inch	18 7	29 11½	34 13½	39 15½	42 16½	44 17½	44 17½	44 17½	47 18½	47 18½
Sleeve length short	cm	5 2	6 21/2	6 21/2	6 21/2	6 2½	8	8	8	8	8

Fashion Raglan Decreasing

- Method 1: With 3 eye transfer tool move stitches in one place. The third end stitch is now placed onto the fourth stitch.
- Method 2: Place the fourth stitch onto the third stitch. With the 3 eye tool move the three end stitches in one place—thus filling the empty needle.
- Method 3: Instead of decreasing one stitch every second row, two stitches may be decreased every fourth row. Place the third and fourth stitches onto the fifth and sixth, then move the end two stitches in two places, and filling the two empty needles. This will give a cable effect.

Hems and Ribbing

Instructions are given for both hems or ribbing, allowing for individual requirements.

Hems are turned up and may be completed on the machine or sewn by hand later. There are two types of hems:—

- 1. Stocking stitch.
- Imitation rib—where the given number of needles are selected and then every alternate needle is pushed out of action. When the hem is completed remember to put the alternate needles back into action.

Ribbing: The instructions are for K1, P1 or single rib using a ribber attachment.

Tensions: For stocking stitch hems the tension is one number tighter than the normal tension. For imitation rib and K1, P1 rib the tension is 2 numbers tighter than the normal tension.

Buttonholes

all cardigan bands. These may be worked in either K1, P1 rib or imitation rib.

K1, P1 Rib: 1. For small buttons-transfer the centre ribber bed stitch onto the above main bed stitch—there are now two stitches on one needle. Leave the empty rib needle in action and continue knitting.

2. For larger buttons-transfer the centre ribber bed stitch onto the above main bed stitch, then transfer the next main bed stitch

The correct placement of buttonholes is given in onto next ribber stitch. There will now be on each bed, two stitches on one needle and one empty needle. Leave the empty needles in action and continue knitting.

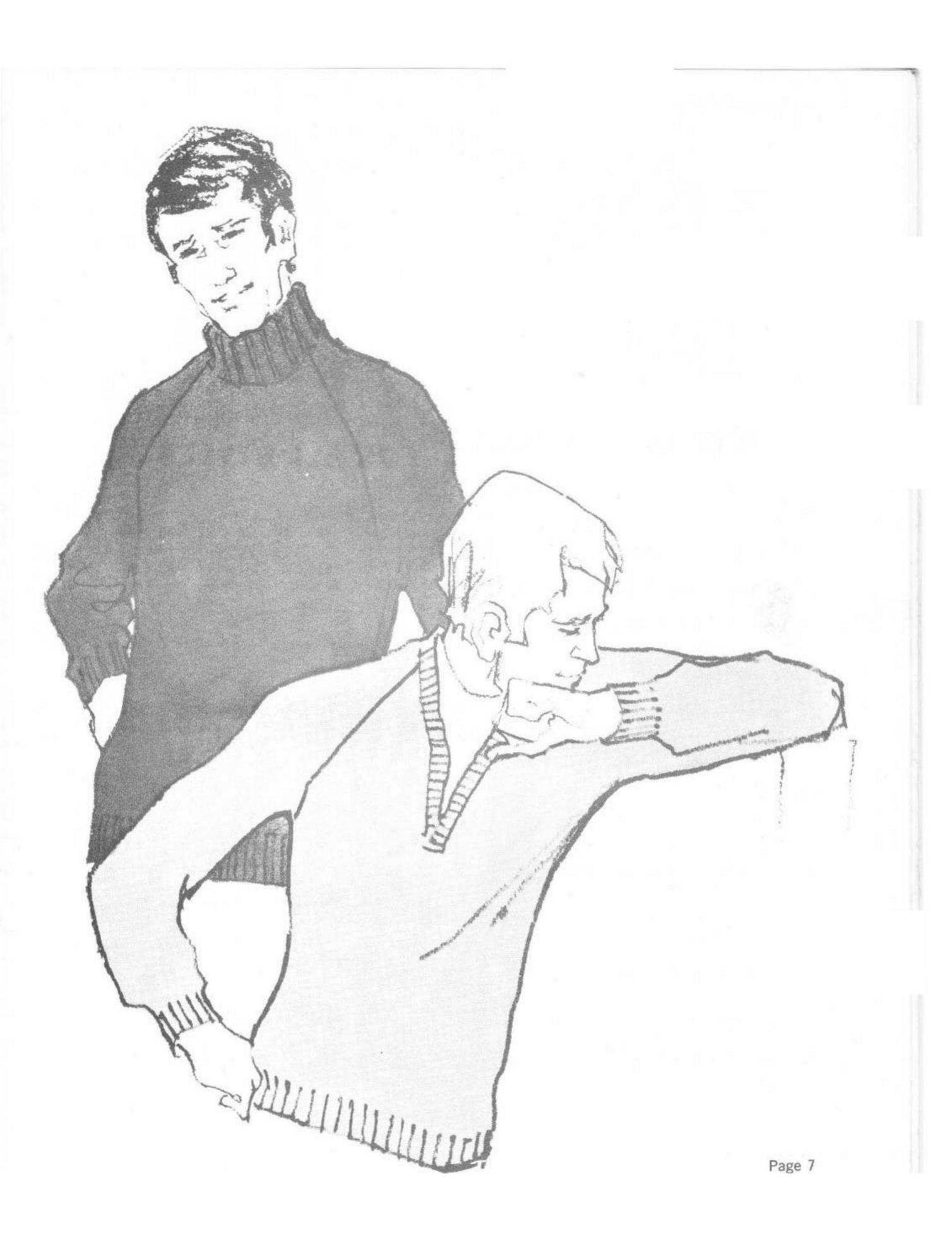
> Imitation Rib: The bands in imitation rib are made double the width and folded back-therefore on the same row 2 buttonholes are to be made on needles mentioned in the instructions and when folded are stitched together. To make the buttonholes-knit 2 stitches together and leave the empty needle in action.

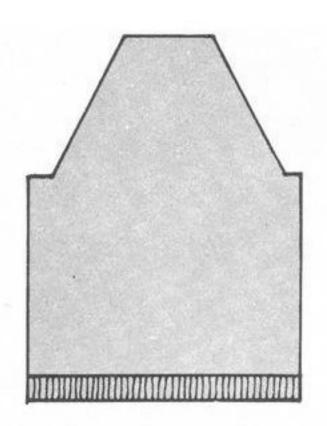
Materials

The figures quoted are for Totem or Treasure 8 ply in 25 or 50 gm balls. If alterations are made to lengths also alter quantities.

SIZES	Α	В	C	D	E	F	G	Н	1	J
Jumpers										
V Neck 25 gm 50 gm	8	10 5	14 7	17. 9	20 10	23 12	25 13	27 14	31 16	34 17
Round Neck 25 gm 50 gm	10	12	14	17	20	23	25	27	31	34
	5	6	7	9	10	12	13	14	16	17
Polo Neck 25 gm 50 gm	10	12	15	18	21	24	26	29	32	35
	5	6	8	9	11	12	13	15	16	18
Cardigans										
Round Neck 25 gm 50 gm	10	12	15	18	21	24	26	29	32	35
	5	6	8	9	11	12	13	15	16	18
V Neck 25 gm 50 gm	10	12	15	18	21	24	26	29	32	35
	5	6	8	9	11	12	13	15	16	18

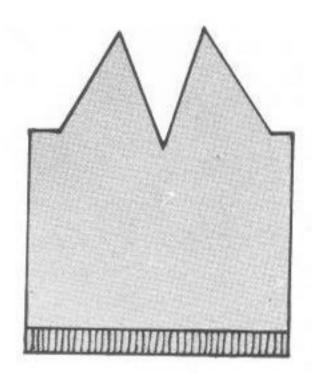
NOTE: For Round or Polo Neck Jumpers, small buttons or short zip may be used for extra opening.





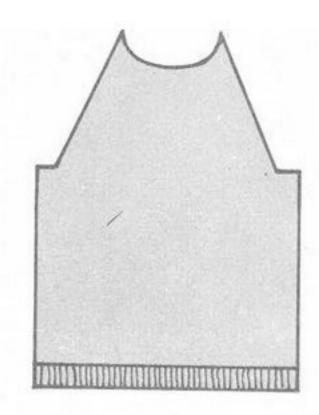
JUMPER BACK PANEL-FOR ALL STYLES

Siz	es	A	В	С	D	E	F	F	Н	1	J
1.	Cast on xxx stitches	63	71	81	91	99	107	117	125	135	143
2.	Knit welt—hem 32 rows										
	rib 16 rows.										
	— Change tension —										
3.	Transfer to stocking stitch and knit xxx rows above welt (adjust length)	28	48	58	68	80	100	108	108	124	124
	Shape Raglan —										
4.	Row counter 000.										
5.	Cast off xxx stitches at beginning of next 2 rows	3	3	3	3	3	3	4	5	5	6
6.	Decrease 1 stitch each end of every 4th row xxx times	3	2	1	_	_	-	_	_	_	_
7.	Decrease 1 stitch each end of every row xxx times	_	_	_	_	4	6	8	8	8	8
8.	Decrease 1 stitch each end of every 2nd row xxx times	15	19	24	29	29	30	31	33	37	39
9.	There are now xxx rows	42	48	54	60	64	68	72	76	84	88
10.	Cast off remaining xxx stitches	21	23	25	27	27	29	31	33	35	37



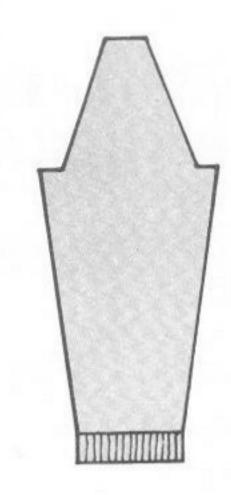
JUMPER FRONT-V NECK

Siz	es	Α	В	С	D	Е	F	G	Н	1	J
1.	Follow steps 1 to 5 of back.										
	Shape armhole and neck—										
2.	Decrease 1 stitch at centre front.										
3.	Work on half the stitches nearest carriage — placing other half out of action xxx stitches	28	32	37	42	46	50	54	57	62	65
	Note: Steps 4 to 7 are knitted simultaneously.										
4.	At armhole edge decrease 1 stitch every 4th row xxx times	3	2	1	-	-	-	_	-	-	-
5.	At armhole edge decrease 1 stitch every row xxx times	_	-	-	-	4	6	8	8	8	8
6.	At armhole edge decrease 1 stitch every 2nd row xxx times	14	18	23	28	28	29	30	32	36	38
7.	At neck edge decrease 1 stitch every 4th row xxx times	9	10	11	12	12	12	1/	15	16	17
8.	Bind off last 2 stitches.	3	10	1.1	12	12	13	14	15	16	17
9.	Work on other half, reversing shapings.										



JUMPER-ROUND OR POLO NECK

S	Sizes	А	В	C	D	Е	F	G	Н	1	J
	1. Follow steps 1 to 7 of back.										_
	2. Decrease 1 stitch each end every 2nd row until xxx sts remain	37	41	45	49	49	53	55	59	63	69
	3. There are now xxx rows	26	30	34	38	42	44	48	50	56	56
	Shape neck—										
	4. Work xxx stitches nearest carriage holding remaining stitches	12	14	15	16	16	17	17	19	20	22
	Note: Steps 5 to 7 are knitted simultaneously.										
	5. At neck edge decrease 1 stitch every 3rd row xxx times	4	4	4	4	4	4	5	5	5	5
	6. At armhole edge continue to decrease 1 stitch every 2nd row until 2 sts remain.			H	49						
	7. Bind off last 2 stitches.	_									
	8. Cast off xxx stitches at the centre	11	13	15	17	17	19	21	21	23	25
	Work other side, steps 5-7 reversing shapings.	8									_



JUMPER-LONG SLEEVES

_				
-	1 7	70	31	~
	17	. 1	-	3

- 1. Cast on xxx stitches
- 2. Knit welt-hem 32 rows

rib 16 rows.

- Change tension —
- Transfer to stocking stitch and knit xxx rows
- Increase 1 stitch each end of this and every following xxx rows
- 5. Increase xxx times altogether
- 6. There are now xxx stitches
- 7. Knit to xxx rows above welt (adjust length)

Shape raglan —

- 8. Row counter 000.
- At beginning of next 2 rows cast off xxx stitches
- Decrease 1 stitch each end every 4th row xxx times
- 11. Decrease 1 stitch each end every row xxx times
- Decrease 1 stitch each end every 2nd row xxx times
- 13. There are now xxx rows
- 14. Cast off remaining xxx stitches

 Knit another sleeve the same way.

Α	В	C	D	Е	F	G	Н	1	J
37	39	41	43	51	53	57	59	61	63

5	7	7	7	7	7	7	6	6	6
5	7	7	7	7	7	7	6	6	6
7	8	10	12	14	15	15	16	18	19
51	55	61	67	79	83	87	91	97	101
14	76	92	106	116	124	124	124	132	132

3	3	3	3	3	3	4	5	5	6
3	3	3	3	_	-	-	1	3	4
_	_	_	-	2	2	_	_	-	_
15	17	20	23	30	32	35	35	35	35
42	48	54	60	64	68	72	76	84	88
9	9	9	9	9	9	9	9	11	11

NECKBANDS-JUMPERS USING RIBBER ATTACHMENT

ROUND NECK JUMPER

Sizes

- 1. Cast on xxx stitches for K1, P1 rib
- 2. Rib for xxx rows
- 3. Cast off loosely.

Α	В	C	D	E	F	G	Н	1	J
89	91	99	107	107	115	119	125	137	149
20	22	22	22	22	24	24	24	24	24

Note: When attached, neckband is folded in half.

POLO NECK JUMPER

Sizes

- 1. Commence as step 1 of round neck.
- 2. Rib for xxx rows
- 3. Cast off loosely.

Α	В	С	D	E	F	G	Н	1	J
40	45	45	45	45	50	50	50	50	50

V NECK JUMPER

Sizes

1. Cast on xxx stitches for K1, P1 rib

Α	В	C	D	E	F	G	Н	1	J
109	119	129	147	151	165	179	185	199	199

- 2. Rib for 10 rows.
- 3. Cast off loosely.

Note: When attaching neckbands it is best to use the cast on edge as finished edge and attach the cast off edge to the garment.

CAUTION

These garments have been designed exclusively for the yarns specified. We strongly recommend the use of this yarn to obtain the correct results.

NECKBANDS-JUMPERS -USING IMITATION RIB

ROUND NECK JUMPER

Size	es	Α	В	C	D	E	F	G	Н	1	J
1.	Select xxx needles	89	91	99	107	107	115	119	125	137	149
2.	Push out of action every alternate needle.										
3.	Using winding method, cast on loosely.	_			200	700			50.0	VANCA	
4.	Knit xxx rows	20	22	22	22	22	24	24	24	24	24
5.	Cast off loosely.	S) S									

POLO NECK JUMPER

Note: When attached, neckband is folded in half.

12.			
		-	-
-	17	\Box	c
- 31	-		_

- 1. Follow steps 1 to 3 of round neck.
- 2. Knit xxx rows
- 3. Cast off loosely.

Α	В	C	D	E	F	G	Н	1	J
40	45	45	45	45	50	50	50	50	50

V NECK JUMPER

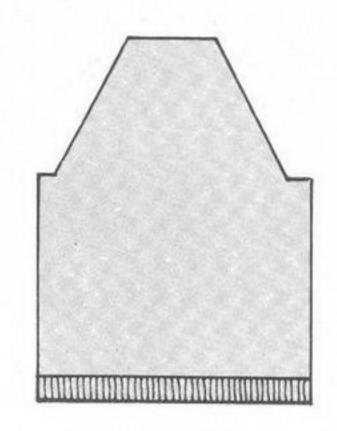
Sizes

- 1. Select xxx needles
- Push out of action every alternate needle.
- 3. Using winding method, cast on loosely.
- 4. Knit 20 rows.
- 5. Cast off loosely.

Note: Neckband is folded in half when attached.

Α	В	C	D	E	F	G	Н	1	J
109	119	129	147	151	165	179	185	199	199





CARDIGAN BACK-FOR ALL STYLES

-				
C		_	-	-
-	1	7	Ω	c
				-

- 1. Cast on xxx stitches
- 2. Knit welt-hem 32 rows

rib 16 rows.

- Change tension -
- 3. Transfer to stocking stitch—knit to xxx rows above welt (adjust length)

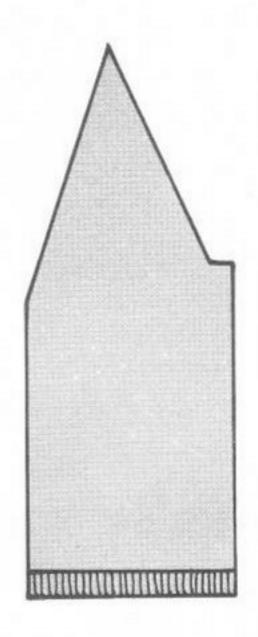
Shape raglan-

- 6. Row counter 000.
- 7. At beginning of next 2 rows cast off xxx stitches
- 8. Decrease 1 stitch each end every 4th row xxx times
- Decrease 1 stitch each end every row xxx times
- Decrease 1 stitch every 2nd row xxx times
- 11. There are now xxx rows
- 12. Cast off remaining xxx stitches

Α	В	C	D	E	F	G	Н	1	J
67	75	85	95	103	111	121	129	139	147

30	50	60	70	82	102	110	110	126	126
					100				_

_	1							
3	3	3	3	3	4	5	5	6
2	1	-	-	_	-	-	_	-
-	-	-	4	6	8	8	8	8
20	25	30	30	31	32	34	38	40
50	56	62	66	70	74	78	86	90
25	27	29	29	31	33	35	37	39
	2 - 20 50	2 1 20 25 50 56	2 1 – - – – 20 25 30 50 56 62	2 1 4 20 25 30 30 50 56 62 66	2 1 - - - - - 4 6 20 25 30 30 31 50 56 62 66 70	2 1 - - - - - - 4 6 8 20 25 30 30 31 32 50 56 62 66 70 74	2 1 - - - - - - - 4 6 8 8 20 25 30 30 31 32 34 50 56 62 66 70 74 78	2 1 - - - - - - - - 4 6 8 8 20 25 30 30 31 32 34 38



CARDIGAN-FRONT-V NECK

Sizes

- 1. Cast on xxx stitches
- Knit welt—hem 32 rows rib 16 rows.
 - Change tension -
- Transfer to stocking stitch and knit xxx rows above welt (adjust length)
 Shape raglan and neckline—
- 4. Row counter 000.
- 5. Cast off xxx stitches at armhole edge ...
- 6. Knit 2 rows.
- 7. At neck edge decrease 1 stitch.

Note: Steps 8 to 10 are knitted simultaneously.

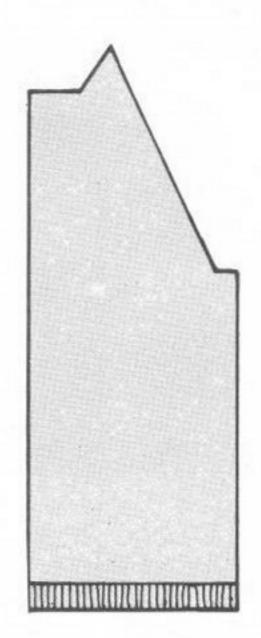
- 8. At armhole edge decrease 1 stitch every 4th row xxx times
- At armhole edge decrease 1 stitch every row xxx times
- At armhole edge decrease 1 stitch every 2nd row xxx times
- 11. At neck edge decrease 1 stitch every 4th row xxx times
- 12. Bind off last 2 stitches.

Knit another front, reversing shapings.

Α	В	C	D	E	F	G	Н	1	J
33	37	41	47	51	55	59	63	69	73

30	50	60	70	82	102	110	110	126	126
3	3	3	3	3	3	4	5	5	6

3	2	1	-	_	-	-	-	-	-
-	-	-	-	4	6	8	8	8	8
15	19	24	29	29	30	31	33	37	39
9	10	10	12	12	13	13	14	16	17

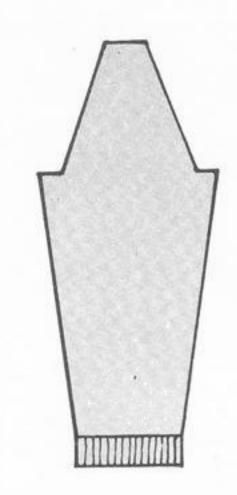


CARDIGAN FRONT-ROUND NECK

Sizes

- 1. Follow steps 1 to 6 of front V neck.
- 2. At armhole edge decrease 1 stitch every 4th row xxx times ...
- 3. At armhole edge decrease 1 stitch every row xxx times
- 4. At armhole edge decrease 1 stitch every 2nd row until xxx stitches remain
- There are now xxx rows Shape neck—
- On neck edge cast off xxx stitches
 Note: Steps 7 to 8 are knitted simultaneously.
- 7. At neck edge decrease 1 stitch every 3rd row xxx times
- At armhole edge continue to decrease 1 stitch every 2nd row until 2 sts remain.
- Bind off last 2 stitches.Knit another front reversing shapings.

В	C	D	E	F	G	Н	1	J
2	1	-	-	_	-	_	_	_
-	-	-	4	6	8	8	8	8
22	23	26	26	28	28	30	33	36
30	34	38	42	44	48	50	56	56
6	6	8	8	8	8	9	11	12
5	5	5	5	6	6	6	6	6
	2 - 22 30 6	2 1 22 23 30 34 6 6	2 1 – – – 22 23 26 30 34 38 6 6 8	2 1 4 22 23 26 26 30 34 38 42 6 6 8 8	2 1 - - - - 4 6 22 23 26 26 28 30 34 38 42 44 6 6 8 8 8	2 1 - - - - - - - 4 6 8 22 23 26 26 28 28 30 34 38 42 44 48 6 6 8 8 8 8	2 1 - - - - - - - - - - 4 6 8 8 22 23 26 26 28 28 30 30 34 38 42 44 48 50 6 6 8 8 8 8 9	2 1 - - - - - - - - - - 4 6 8 8 8 22 23 26 26 28 28 30 33 30 34 38 42 44 48 50 56 6 6 8 8 8 8 9 11



CARDIGAN-LONG SLEEVES

Siz	es	Α	В	C	D	Е	F	G	Н	1	J
1.	Cast on xxx stitches	39	41	43	45	53	55	59	61	63	65
2.	Knit welt—hem 32 rows										
	rib 16 rows.										
	— Change tension —										
3.	Transfer to stocking stitch and knit xxx rows	5	7	7	7	7	7	7	6	6	 6
4.	Increase 1 stitch each end of this and every following xxx rows	5	7	7	7	7	7	7	6	6	
5.	Increase xxx times altogether	7	8	10	12	14	15	15	16	18	19
6.	There are now xxx stitches	53	57	63	69	81	85	89	93	99	103
7.	Knit to xxx rows above welt (adjust length)	46	78	94	108	118	126	126	126	136	136
	Shape raglan —						OHIII- 20	1000 0000		10000000	_
8.	Row counter 000.										
9.	At beginning of next 2 rows cast off xxx stitches	3	3	3	3	3	3	4	5	5	6
10.	Decrease 1 stitch each end every 4th row xxx times	3	3	3	3	-	-	-	1	3	4
11.	Decrease 1 stitch each end every row xxx times	_	(— 8	-	_	2	2	_	-	-	-
12.	Decrease 1 stitch each end every 2nd row xxx times	16	18	21	24	31	33	36	36	36	36
13.	Thoro are new year rever	44	50	56	62	66	70	74	78	86	90
14.	Cast off remaining xxx stitches Knit another sleeve the same way.	9	9	9	9	9	9	9	9	11	11

NECKBANDS-CARDIGANS-USING RIBBER ATTACHMENT

V NECK CARDIGAN

		12-11									
Size	es	Α	В	С	D	Е	F	G	Н	1	J
1.	Cast on 13 stitches for K1, P1 rib.	-		-	-						_
2.	Rib 4 rows.										
3.	Make buttonholes in next and every following xxx rows (see front section)	15	15	17	16	17	21	20	20	22	22
4.	Make xxx buttonholes altogether	4	5	5	6	6	6	7	7	7	7
5.	Continue ribbing until xxx rows from		·		Ü	·	·	,	,	,	,
	beginning	234	274	308	342	374	424	450	460	514	524
6.	Cast off.										

Note: If length of garment is altered adjust the band by double the number of rows altered.

ROUND NECK CARDIGAN

Sizes	Δ	R	C	n	F	F	G	н	1	1
Front Band Without Buttonholes	_				-	•		-"	•	
1. Cast on 13 stitches for K1, P1 rib.										
2. Rib for xxx rows	88	113	118	134	152	169	183	183	208	208
3. Cast off.	_									

Note: If length of garment is altered adjust the band by the same number of rows.

Front Band With Buttonholes

- 1. Cast on 13 stitches for K1, P1 rib.
- 2. Rib 4 rows.
- 3. Make buttonhole on next and every following xxx rows
- 4. Make xxx buttonholes altogether
- 5. Rib 4 rows.
- 6. Cast off.

See note for "without buttonholes."

Neckband

1. Cast on xxx stitches for K1, P1 rib.

91 95 101 111 111 117 121 127 141 153

- 2. Rib for 10 rows.
- 3. Cast off loosely.

Note: It is best to use cast on edge as finished edge and attach cast off edge to garment. Front bands extend to form part of the neckband.

20

5

21

6

22

6

21

24

7

23

8

25

8

25

8

25

9

25

NECKBANDS-CARDIGANS **USING IMITATION RIB**

V NECK CARDIGAN

Siz	es	Α	В	C	D	E	F	G	Н	1	J
1.	Select 28 needles.	1			-						
2.	Push out of action every alternate needle.										
3.	Using winding method, cast on.										
4.	Knit 4 rows.										
5.	Make buttonholes on 3rd stitch in from each end (see front section).										
6.	Knit xxx rows	15	15	17	16	17	22	20	20	22	22
7.	Repeat steps 5 and 6 until xxx series of		10	17	10	.,		20	20	22	22
	buttonholes are made	4	5	5	6	6	6	7	7	7	7
8.	Continue knitting until xxx rows from		_						-	- 60	-
9.	beginning Cast off.	234	274	308	342	374	424	450	460	514	524
	Note: If length of garment is altered adjust	st bar	id by	doub	le nu	mber	of ro	ws a	Iterec	1	

ROUND NECK CARDIGAN

	JOHN HEUR GARDIG	-									
Siz	es	Α	В	C	D	E	F	G	Н	1	J
	Front Band Without Buttonholes 1. Follow steps 1 to 3 of V neck.										
2.		88	113	118	134	152	169	183	183	208	208
3.	Cast off.			0.000.000.00		200-2100-000					
	Note: If length of garment is altered adjus	t ban	ds by	sam	e nur	mber	of ro	WS.			
Fr	ont Band With Buttonholes										
1.	Follow steps 1 to 4 of V neck.										
2.	Make buttonholes on 3rd stitch in from each end (see front section).										
3.	Knit xxx rows	20	21	22	21	24	23	25	25	25	25
4.	Repeat steps 2 and 3 until xxx series of buttonholes are made	5	6	6	7	7	8	8	8	9	9
5.	Knit 4 rows.	-							-		
6.	Cast off.										
	See note for without buttonholes.										
Ne	ckband	-									
1.	Select xxx needles	91	95	101	111	111	117	121	127	141	153
2.	Push out of action every alternate		1945		SECURITO .	attento.		16.1	127	171	

- needle.
- 3. Using winding method, cast on loosely.
- 4. Knit 20 rows.
- 5. Cast off loosely.

Note: Front bands extend to form part of neckband.

COMPLETION OF GARMENTS

All Styles

- 1. Press all pieces lightly with a damp cloth.
- Sew up the 4 raglan seams, or leave portion of Back Left seam open for buttons or zip closure on round or polo neck.
- Sew the side and sleeve seams.

Attaching Neckbands

Round Neck Jumper

For both imitation rib and rib sew the neckband evenly around the neck with seam edges at Left Back raglan – fold in half and slip stitch.

If required sew on buttons and crochet loops or sew in zip on back seam on round and polo necks.

Polo Neck Jumper

Imitation Rib: Attach as for round neck jumper.

Rib: Sew cast off edge to the neckline - See Round Neck.

V Neck Jumper

Imitation Rib: Sew band around neck commencing at the V—fold the band in half and slip stitch—make a mitred corner at the V.

Rib: Sew band around neck using the cast off edge commencing at the V-mitre the ends at the V.

Round Neck Cardigan

Imitation Rib: Attach the neckband evenly, fold in half and slip stitch. Attach the bands down each front commencing at the top of the neckband—fold in half and slip stitch. Catch the buttonholes together.

Rib: Attach the neckband evenly around neck using cast off edge-attach bands from top of neckband.

V Neck Cardigan

Imitation Rib: Attach band evenly around neckline, fold in half and slip stitch. Catch the buttonholes together.

Rib: Attach evenly around neckline.