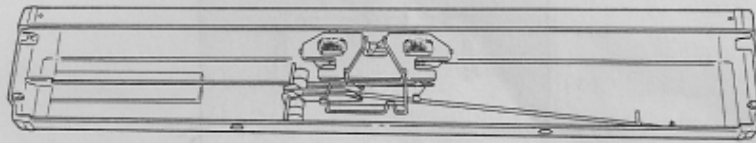


TO THE PURCHASERS OF THE SK160 KNITTING MACHINE

This Instruction Book, for the SK151, is used to explain how to use the SK160, as both machines are identical in function and operation, but the following minor differences should be noticed before use.

[Page 1.]

- The Auto-Tension is fixed by the wire spring inside the SK160 Top Cover as illustrated below.



[Page 2.]

- The SK160 is supplied with a doubled edged Tappet Tool instead of a single edged Tappet Tool.
- The SK160 is supplied with the RC15K Row Counter, which has the socket to connect the optional Electronic Knit Contour, instead of an ordinary Row Counter.
- The Name Paper does not come with the SK160.

[Page 5.]

- There are two Knit Contour (option) Securing Studs on the top of the SK160 Case.
- The numbers 0-75 on the left and right of the centre (0) indicate the number of needles.

[Page 6.]

- The mark ® on the Stitch Dial is selected when the tighter fabric such as Rib Stitches is required.

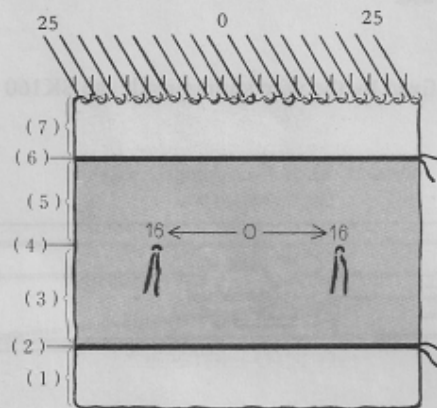
[Page 10.]

Standard Stitch Dial Numbers for Each Yarn Type.

Type of Yarn	Stitch Dial
Medium Weight Yarn	0 - 2
Thick Yarn	3 - 6
Mohair	7 - 9
Very Thick Yarn	9 - 10

[Page 37]

- Knit a Tension Switch as instructed below to use the Gauge Scale coming with the SK160.



- (1) Cast on 50 stitches with the main yarn and knit 10-15 rows in selected stitch pattern with suitable Stitch Dial number.
- (2) Exchange the main yarn for the contrast yarn and knit 2 rows in Stockinet.
- (3) Remove the contrast yarn and rethread the main yarn. Knit 20 rows in selected stitch pattern with the selected Stitch Dial number.
- (4) Push the 16th needles on both sides of the center (0) to D position and place a piece of the contrast yarn in each of the needle hooks. Push those needles back to B position.
- (5) Knit another 20 rows.
- (6) Knit 2 rows in Stockinet with the contrast yarn.
- (7) Knit 10-15 rows in selected stitch pattern with the main yarn. Remove the knitting from the machine.

[Page 68.]

- After exchanging a damaged needle for a new needle, insert the Needle Retainer back into the Needle Bed, pressing the floated needles at the front edge of the Needle Bed using the Needle Pusher as shown below.

