

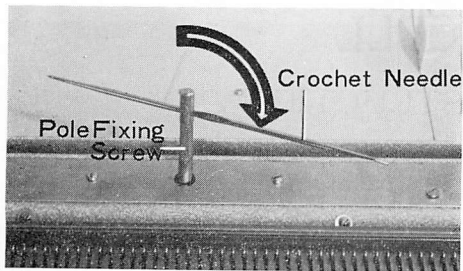
A. R. S. AMORETTO  
SUPER 8 EXCELL  
SUPPLEMENTARY INSTRUCTION

ATTENTION

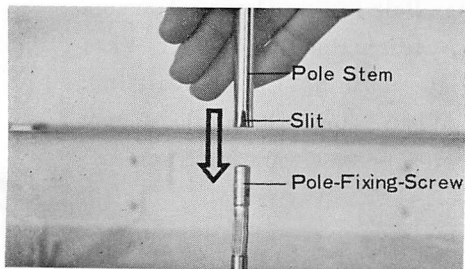
SUPER 8 EXCELL was improved on the following points—Pole Fixing Device, Tension, Clutch Stopper, Clutch Handle Releaser, Yarn Guide, Raise Plate, Turning Course Knitting, Sinker Cams. When using these, please pay attention to this Supplementary Instruction.

## ☆ Pole Fixing Device

See Page 8 of the Instruction Manual.



Inserting the Crochet Needle into a small hole of Pole-Fixing-Screw, screw it tightly into a Hole for the pole in the center of the machine so that it may not loosen.

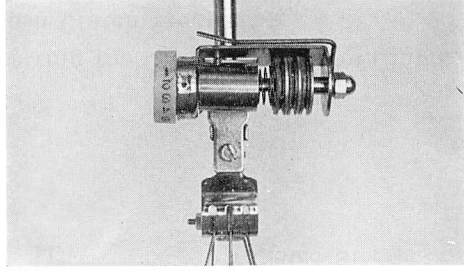
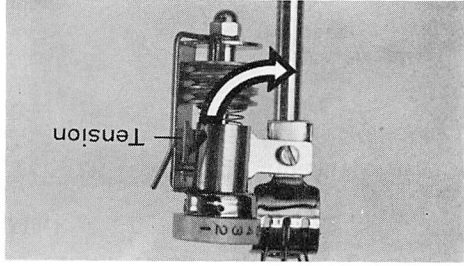


Insert the Pole Stem into the Pole-Fixing-Screw with the slit facing to the operator.

## ☆How to use Tension

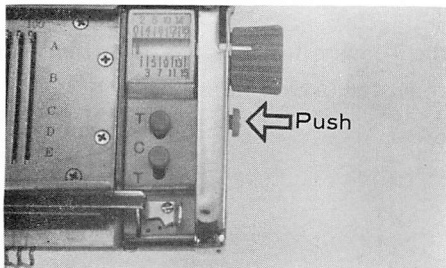
See Page 9 of the Instruction Manual.

Pulling the Tension towards the operator's side, revolve it as the Arrow Mark shows.

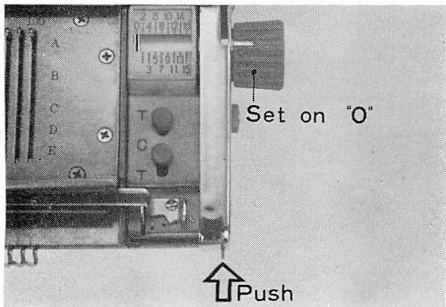


☆ Clutch Stopper  
☆ Clutch Handle Releaser

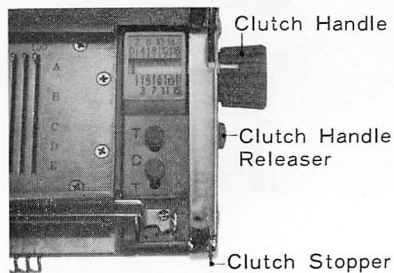
When you use Clutch Handle



When you do not use Clutch Handle.



Push the Clutch Handle Releaser towards the Arrow Mark



After setting the Change-Pointer of Clutch on "O", push Clutch Stopper

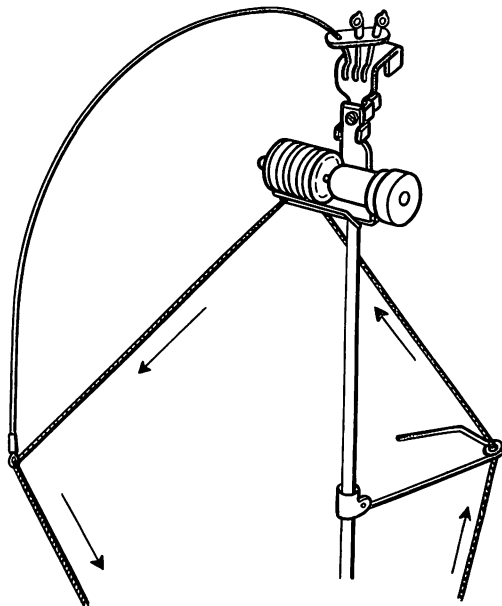
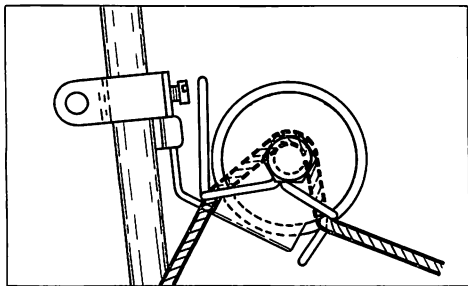
## ☆Yarn Guide

See the Fig. of the left side of Page 20 of the Instruction Manual.

As the Yarn Guide was eliminated, the item "Raise the Yarn Guide of Pole" became unnecessary.

## ☆How to pass yarn through the Tension

See Page 21 of the Instruction Manual.

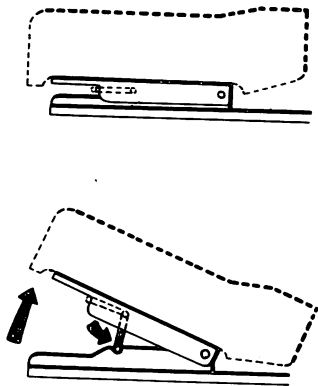


How to pass yarn changed like above Figs.

## ☆Raise Plate

See Page 15 of the Instruction Manual.

The angle of Raise Plate changed to two as the following Figs. show.



## ☆Turning Course Knitting

See the Fig. 5 on Page 49 of the Instruction Manual.

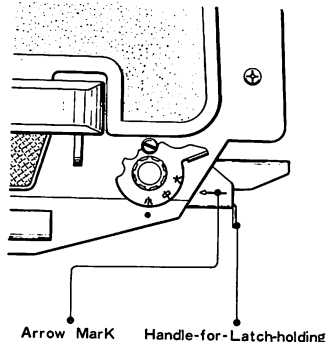
In No. 5, "Vice-versa of No. 3, put the needle of the left side at B position." please correct B position to C position.

See the Fig. 4 of Page 48 and the Fig. 6 of Page 49.

Before sliding Carriage, make sure that latches of needles are open, if not, open them with a finger.

## ☆Sinker Cam

Fig. 1



### Handle-for-Latch holding

This is used for Knit-in fancy knittings such as Checkered pattern knitting as shown on page 43 of the Instruction Manual or other knittings without using Clutch.

- A. Push the Handle-for-Latch holding to the Arrow Mark till it stops on the right and left side.  
(See the Fig. 2)
- B. When knitting other knittings except Knit-in fancy knittings pull Handle-for-Latch holding till it stops and remain in the original position of it.  
(See the Fig. 1)

Fig. 2

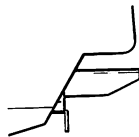
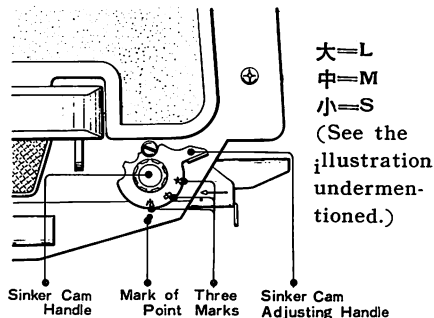


Fig. 3



When using the Ribber, let the Sinker Cam Adjusting Handle come to the Mark 中.  
**Adjustment of Sinker Cam**

1. Adjust Sinker Cam following the Dial Number on the Carriage.

Dial Number	The Adjusted position of Sinker Cam
0 - 3	Mark S (For the fine yarn)
3 - 6	Mark M (For the medium sized yarn)
6 - 10	Mark L (For the bulky yarn)

2. How to adjust Sinker Cam.
  - A. Loosen the Sinker Cam Handle on the right and left side.
  - B. Revolving the Sinker Cam Adjusting Handle clockwise let the above Mark coincide with the Mark of Point on the right and left side.
  - C. Tighten the Sinker Cam Handle on the both sides.